

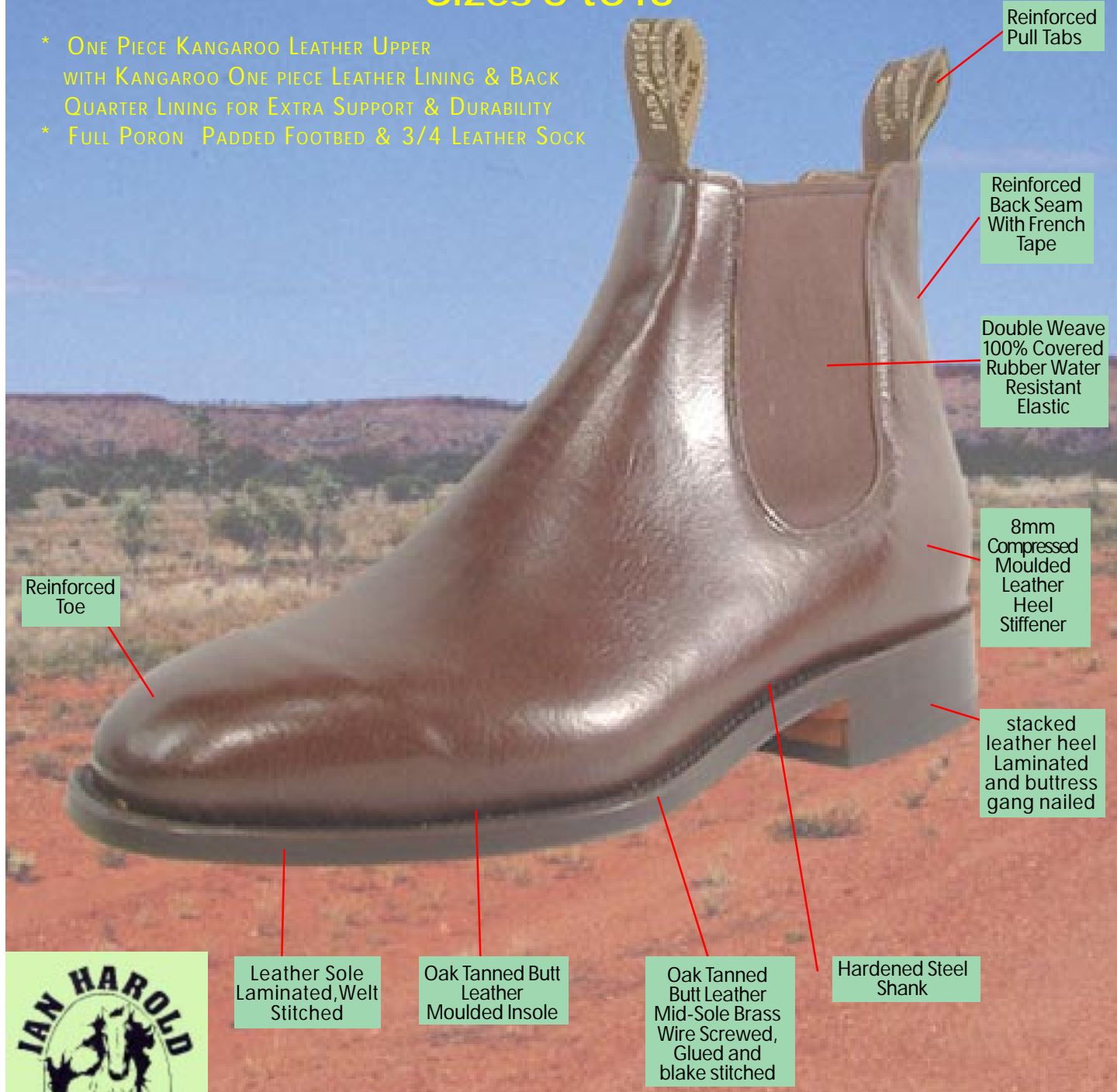


# eyre kangaroo leather

Construction:- Fairstitch Welt Brass Wire Screwed

colour - tan  
Sizes 6 to 13

- \* ONE PIECE KANGAROO LEATHER UPPER WITH KANGAROO ONE PIECE LEATHER LINING & BACK QUARTER LINING FOR EXTRA SUPPORT & DURABILITY
- \* FULL PORON PADDLED FOOTBED & 3/4 LEATHER SOCK



Reinforced Toe

Reinforced Pull Tabs

Reinforced Back Seam With French Tape

Double Weave 100% Covered Rubber Water Resistant Elastic

8mm Compressed Moulded Leather Heel Stiffener

stacked leather heel Laminated and buttress gang nailed

Leather Sole Laminated, Welt Stitched

Oak Tanned Butt Leather Moulded Insole

Oak Tanned Butt Leather Mid-Sole Brass Wire Screwed, Glued and Blake stitched

Hardened Steel Shank



Harold Boot Company Pty Ltd  
205 Gipps Street  
Abbotsford 3067  
Victoria Australia.

Phone 03 9417 2122  
Fax 03 9416 0830  
Email hbc@rubix.net.au





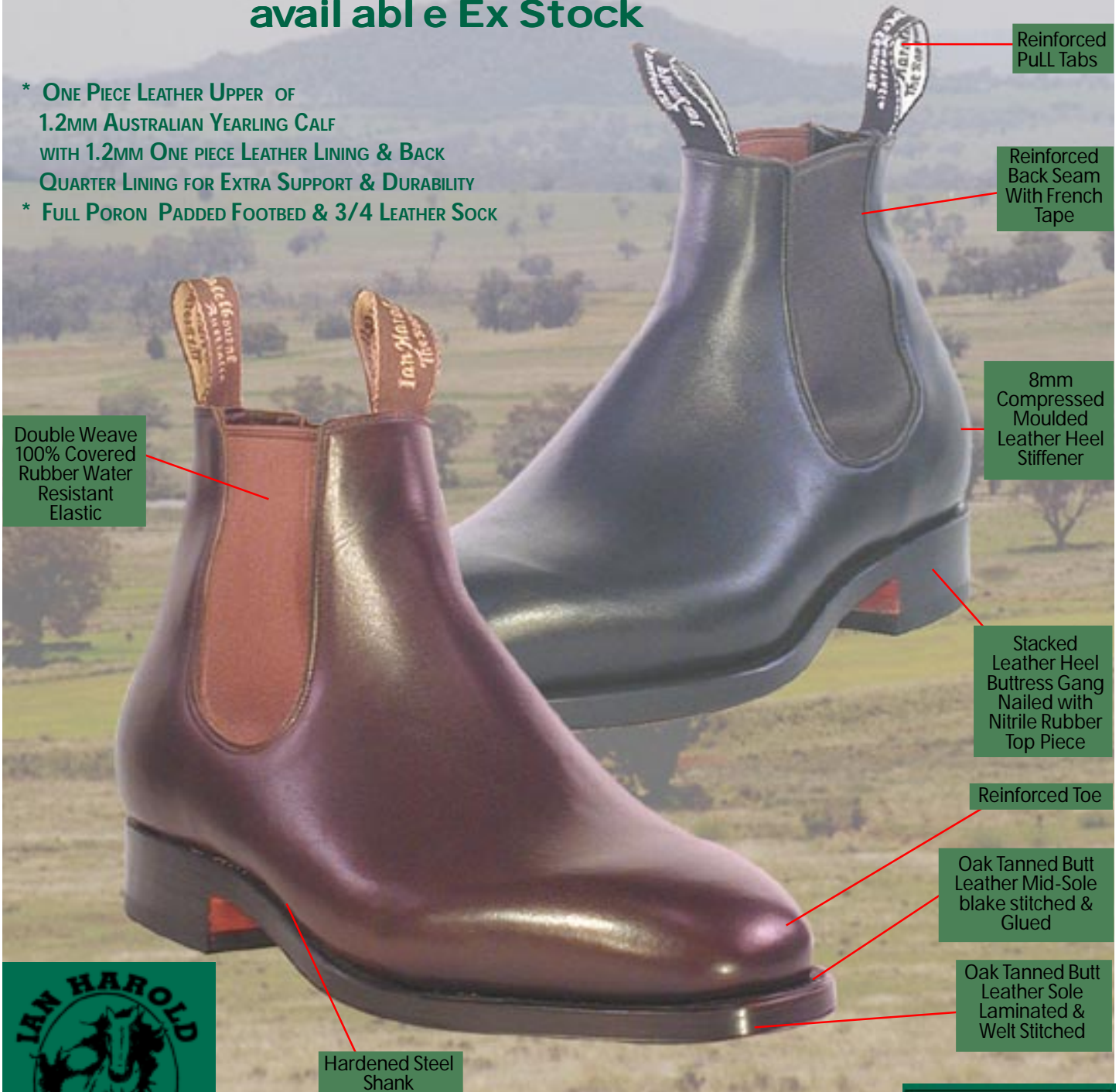
# Grazier



Construction:- Fairstitch Welt

colours - Black - Sizes 6 to 13  
Chocolate Sizes 3 to 15  
available Ex Stock

- \* ONE PIECE LEATHER UPPER OF 1.2MM AUSTRALIAN YEARLING CALF WITH 1.2MM ONE PIECE LEATHER LINING & BACK QUARTER LINING FOR EXTRA SUPPORT & DURABILITY
- \* FULL PORON PADDED FOOTBED & 3/4 LEATHER SOCK



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# Grazier Cork Rubber Sole



**Construction:- Fairstitch Welt Brass Wire Screwed**

Reinforced Back Seam With French Tape

Reinforced PuLL Tabs

Double Weave 100% Covered Rubber Water Resistant Elastic

8mm Compressed Moulded Leather Heel Stiffener

Cork Rubber Heel Laminated and buttress gang nailed

Oak Tanned Butt Leather Mid-Sole Brass Wire Screwed, Glued and blake stitched

Hardened Steel Shank

- \* ONE PIECE LEATHER UPPER OF 1.2MM AUSTRALIAN YEARLING CALF WITH 1.2MM ONE PIECE KANGAROO LEATHER LINING & BACK QUARTER LINING FOR EXTRA SUPPORT & DURABILITY
- \* FULL PORON PADDED FOOTBED & 3/4 LEATHER SOCK
- \* OAK TANNED BUTT LEATHER MOULDED INSOLE

**col our -Chocolate  
Sizes 6 to 13  
avail abl e Ex Stock**

Reinforced Toe

Cork Rubber Sole Laminated, Welt Stitched & Brass wire screwed



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# womens pagan

Construction: - Fairstitch Welt Machine Sewn & Brass Wire Screwed

colour - chocolate, tan & black yearling  
sizes:- Womens 4 to 10

- \* ONE PIECE LEATHER UPPER OF 1.2MM AUSTRALIAN YEARLING CALF WITH 1.2MM ONE PIECE LEATHER LINING & BACK QUARTER LINING FOR EXTRA SUPPORT & DURABILITY
- \* OAK TANNED BUTT LEATHER MOULDED INSOLE
- \* 60 NYLON ROT FREE THREAD USED IN ALL UPPER STITCHING
- \* FULL POREN PADDED FOOTBED & 3/4 LEATHER SOCK



Reinforced Pull Tabs

Double Weave 100% Covered Rubber Water Resistant Elastic

Reinforced Back Seam With French Tape

8mm Compressed Moulded Leather Heel Stiffener

Hardened Steel Shank

Oil Resistant Cork Rubber Compound Sole Welt Stitched & Brass Wire Screwed

Oak Tanned Butt Leather Mid-sole Laminated & Blake Stitched

Reinforced Toe

Cork Rubber Compound Heel Glued & Buttress Gang Nailed



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# gardener

**Construction:- Fairstitch Welt Machine Sewn  
& Brass Wire Screwed**

- \* WITH CORK RUBBER SOLE & MID-SOLE LAMINATED, BLAKE STITCHED & FULLY BRASS WIRE SCREWED
- \* ONE PIECE LEATHER UPPER
- \* PORON PADDED FOOTBED & 3/4 LEATHER SOCK
- \* OAK TANNED BUTT LEATHER MOULDED INSOLE
- \* 60 NYLON ROT FREE THREAD USED IN ALL UPPER STITCHING

Covered Elastic  
For Absolute  
Protection

Reinforced  
Pull Tabs

Reinforced  
Back Seam  
With French  
Tape

Double  
Weave  
100%  
Covered  
Rubber  
Water  
Resistant  
Elastic

8mm  
Compressed  
Moulded  
Leather  
Heel  
Stiffener

Cork Rubber  
Compound  
Heel Glued &  
Butress Gang  
Nailed

Hardened Steel Shank

Oil Resistant  
Cork Rubber  
Compound  
Sole Brass  
Wire Screwed

Oak Tanned Butt  
Leather Mid-Sole  
Blake Stitched &  
Glued

Sole Welt Stitched

2.4mm Australian Bull  
Hide Leather Upper with  
1.2mm Leather Lining

Reinforced Toe

**Colour . Brumby**  
**Sizes 4 to 15**  
**Available Ex Stock**

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# barwon

## kangaroo leather

Construction:- Fairstitch Welt Machine Sewn & Brass Wire Screwed

- \* PORON PADDED FOOTBED & 3/4 LEATHER SOCK
- \* OAK TANNED BUTT LEATHER MOULDED INSOLE
- \* 60 NYLON ROT FREE THREAD USED IN ALL UPPER STITCHING



Reinforced Pull Tabs

Reinforced Back Seam With French Tape

8mm Compressed Moulded Leather Heel Stiffener

Cork Rubber Compound Heel Glued & Buttress Gang Nailed

Oil Resistant Cork Rubber Compound Sole Welt Stitched & Brass Wire Screwed

Oak Tanned Butt Leather Mid-sole Laminated & Blake Stitched

0,7mm Kangaroo Leather Upper with Full 0,7mm Kangaroo Leather Lining

Double Weave 100% Covered Rubber Water Resistant Elastic

Hardened Steel Shank

Reinforced Toe

colours - black & chocolate  
 sizes 6 to 13  
 Available Ex Stock

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# bronco



**Construction:-Close Edge Trimmed  
& Brass Wire Screwed.**

**Colour. Black**  
**Sizes 2 to 13**  
**Available Ex Stock**

Reinforced Pull Tabs

Reinforced Back Seam With French Tape

Double Weave 100% Covered Rubber Water Resistant Elastic

8mm Compressed Moulded Leather Heel Stiffener

Stacked Leather Blocked Cuban Heel, Buttress Gang Nailed With Nitrile Rubber Top Piece & Spur Rest

Hardened Steel Shank

- \* ONE PIECE LEATHER UPPER
- \* OAK TANNED BUTT LEATHER MOULDED INSOLE
- \* FULL PORON PADDED FOOTBED & 3/4 LEATHER SOCK.
- \* 60 NYLON ROT FREE THREAD USED IN ALL UPPER STITCHING

1.2 mm Australian Yearling Upper With 1.2mm Leather Lining

Reinforced Toe

14 Iron Oak Tanned Butt Leather Sole  
Glued & Brass Wire Screwed

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# roper

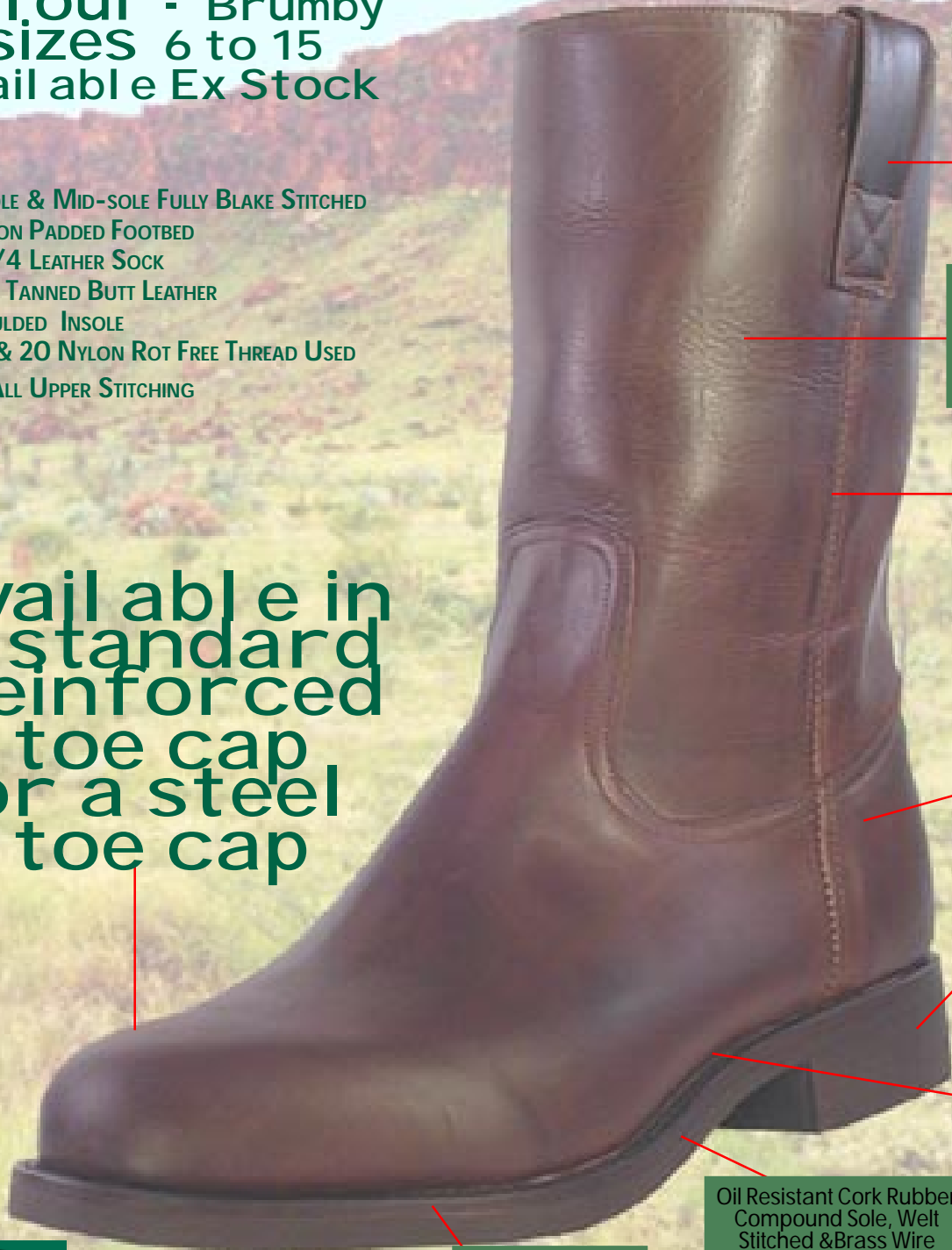


Construction:- Fairstitch Welt Machine Sewn  
& Brass Wire Stitched

colour - Brumby  
sizes 6 to 15  
Avail able Ex Stock

- \* INSOLE & MID-SOLE FULLY BLAKE STITCHED
- \* PORON PADDED FOOTBED & 3/4 LEATHER SOCK
- \* OAK TANNED BUTT LEATHER MOULDED INSOLE
- \* 60 & 20 NYLON ROT FREE THREAD USED IN ALL UPPER STITCHING

avail able in  
a standard  
reinforced  
toe cap  
or a steel  
toe cap



Reinforced Pull Tabs

2.4mm Australian Bull Hide Leather Upper with Full 1.2mm Leather Lining

Reinforced Side Seam With French Tape

8mm Compressed Moulded Leather Heel Stiffener

Cork Rubber Compound Heel Glued & Buttress Gang Nailed with Spur Rest

Hardened Steel Shank

Oil Resistant Cork Rubber Compound Sole, Welt Stitched & Brass Wire Screwed

Oak Tanned Butt Leather Mid-sole Laminated & Blake Stitched



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# mitcheIl

Construction:- Fairstitch Welt Machine  
Sewn & Brass Wire Screwed



**colour - SAND**  
**sizes 6 to 13**  
**Availabl e Ex Stock**

Reinforced  
Pull Tabs

Reinforced  
Side Seam  
With French  
Tape &  
Piping

8mm  
Compressed  
Moulded  
Leather Heel  
Stiffener

Cork Rubber  
Compound  
Heel Glued  
& Buttress  
Gang  
Nailed with  
Spur Rest

Hardened  
Steel Shank

Oil Resistant Cork Rubber  
Compound Sole, Welt Stitched  
& Brass Wire Screwed

- \* PORON PADDED  
FOOTBED & 3/4  
LEATHER SOCK
- \* OAK TANNED BUTT  
LEATHER MOULDED  
INSOLE
- \* 60, 40 & 20  
NYLON ROT FREE  
THREAD USED IN ALL  
UPPER STITCHING

2.4mm  
Australian Bull  
Hide Leather  
Upper with Full  
1.2mm Leather  
Lining

Oak Tanned  
Butt Leather  
Mid-sole  
Laminated &  
Blake  
Stitched

Reinforced  
Toe



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# fitzroy kangaroo leather

Construction:- Fairstitch Welt Machine Sewn & Brass Wire Screwed

colour  
chocolate kangaroo  
sizes 6 to 13

Reinforced Pull Tabs

Kangaroo Leather Upper with full kangaroo Leather Lining

Reinforced Side Seam With French Tape

8mm Compressed Moulded Leather Heel Stiffener

Cork Rubber Compound Heel. Glued & Buttress Gang Nailed with Spur Rest

- \* Cork Rubber Compound Sole. Mid-sole Laminated & Blake Stitched. Sole Laminated Welt Stitched & Brass Wire Screwed
- \* Poron Padded Footbed & 3/4 Leather Sock
- \* Oak Tanned Butt Leather Moulded Insole
- \* 60 & 20 Nylon Rot Free Thread Used In All Upper Stitching

Reinforced Toe

Hardened Steel Shank

Oil Resistant Cork Rubber Compound Sole

Sole Welt Stitched

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# mackenzie

TWO MODELS - LEATHER SOLE & CORK RUBBER SOLE

Construction:- Fairstitch Welt Machine  
Sewn & Brass Wire Screwed



colour - Tan Yearling  
sizes 6 to 13  
Available Ex Stock

Reinforced Pull Tabs

Reinforced Side Seam With French Tape & Piping

8mm Compressed Moulded Leather Heel Stiffener

Stacked Leather or Cork Rubber Compound Heel Glued & Buttress Gang Nailed with Spur Rest

Hardened Steel Shank

Leather or Oil Resistant Cork Rubber Compound Sole

1.2mm Australian Yearling Calf Leather Upper with 1.2mm Full Leather Lining

- \* LEATHER SOLE. LEATHER MID-SOLE & SOLE LAMINATED & BRASS WIRE SCREWED
- \* CORK RUBBER COMPOUND SOLE. MID-SOLE LAMINATED & BLAKE STITCHED. SOLE LAMINATED WELT STITCHED & BRASS WIRE SCREWED
- \* PORON PADDED FOOTBED & 3/4 LEATHER SOCK
- \* OAK TANNED BUTT LEATHER MOULDED INSOLE
- \* 60 & 20

Reinforced Toe

Sole Welt Stitched

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# warrego



Construction:- Fairstitch Welt Machine Sewn  
& Brass Wire Stitched

colour - sand suede  
sizes 6 to 13  
Available Ex Stock

- \* INSOLE & MID-SOLE FULLY BLAKE STITCHED
- \* PORON PADDED FOOTBED & 3/4 LEATHER SOCK
- \* OAK TANNED BUTT LEATHER MOULDED INSOLE
- \* 60 & 20 NYLON ROT FREE THREAD USED IN ALL UPPER STITCHING



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# womens hunter



Construction:- Fairstitch Welt Brass Wire Screwed

colours - Tan Yearling & Brumby  
sizes Womens 4 to 10  
Available Ex Stock

- \* PORON PADDED FOOTBED & 3/4 LEATHER SOCK
- \* OAK TANNED BUTT LEATHER MOULDED INSOLE
- \* 60 NYLON ROT FREE THREAD USED IN ALL UPPER STITCHING

Reinforced Pull Tabs

Reinforced Side Seam With French Tape & Piping

1.2mm Australian Yearling Calf Leather Upper with 1.2mm Full Leather Lining

8mm Compressed Moulded Leather Heel Stiffener

Stacked Leather Heel Buttress Gang Nailed with Nitrile Rubber Top Piece

Hardened Steel Shank

Reinforced Toe

2.4mm Australian Bull Hide Leather Upper with Full 1.2mm Leather Lining

Cork Rubber Compound Heel Glued & Buttress Gang Nailed

Oil Resistant Cork Rubber Compound Sole Welt Stitched & Brass Wire Screwed

Oak Tanned Butt Leather Mid-sole Laminated & Blake Stitched

Oak Tanned Butt Leather Sole & Mid-Sole Laminated & Brass Wire Screwed



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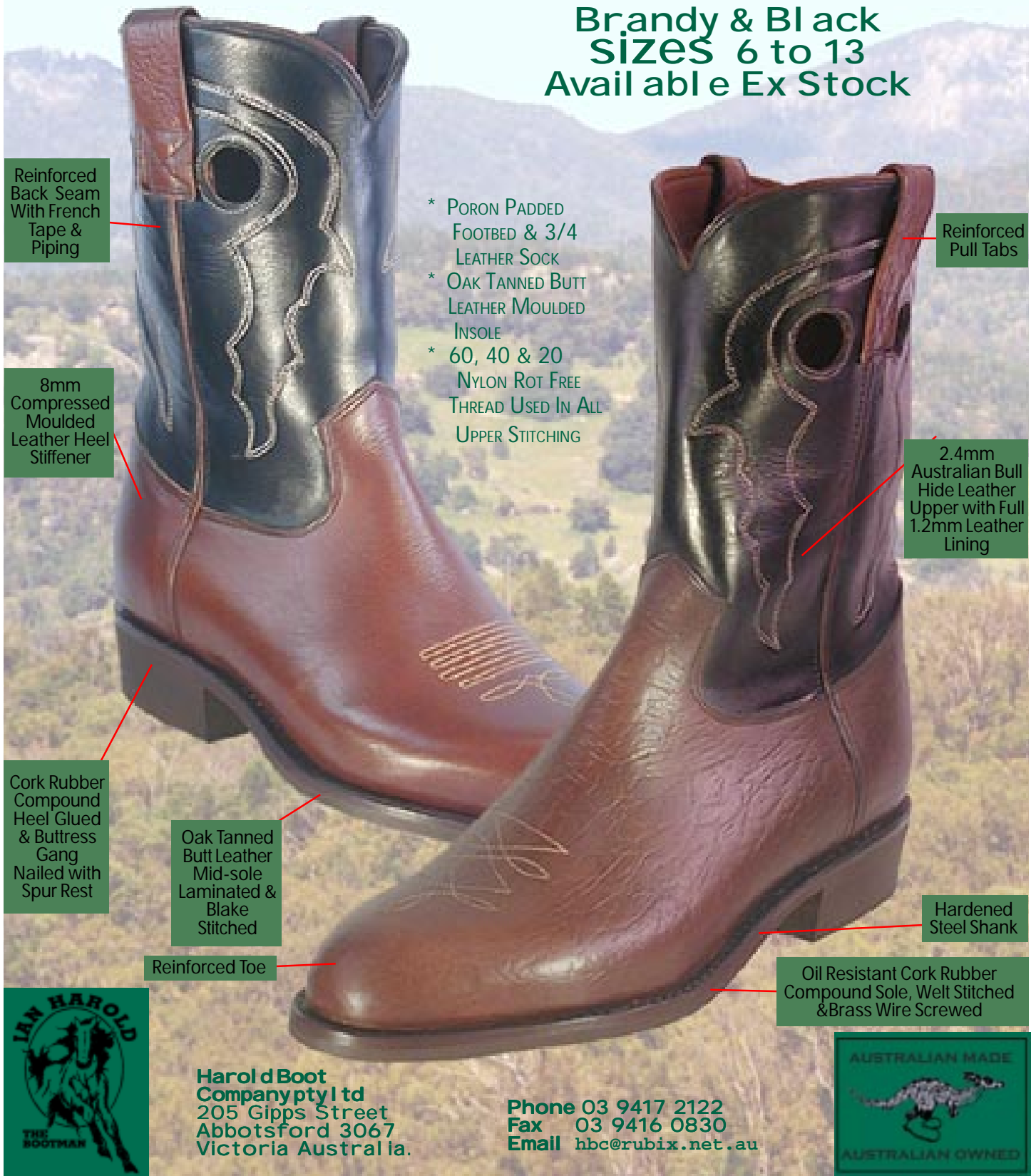


# Iachlan



**Construction:- Fairstitch Welt Machine Sewn  
& Brass Wire Screwed**

**colours - Rhino & Black  
Brandy & Black  
sIZES 6 to 13  
Availabl e Ex Stock**



Reinforced Back Seam With French Tape & Piping

8mm Compressed Moulded Leather Heel Stiffener

Cork Rubber Compound Heel Glued & Buttress Gang Nailed with Spur Rest

Reinforced Toe

Oak Tanned Butt Leather Mid-sole Laminated & Blake Stitched

- \* PORON PADDED FOOTBED & 3/4 LEATHER SOCK
- \* OAK TANNED BUTT LEATHER MOULDED INSOLE
- \* 60, 40 & 20 NYLON ROT FREE THREAD USED IN ALL UPPER STITCHING

Reinforced Pull Tabs

2.4mm Australian Bull Hide Leather Upper with Full 1.2mm Leather Lining

Hardened Steel Shank

Oil Resistant Cork Rubber Compound Sole, Welt Stitched & Brass Wire Screwed



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# peel & gwydir

Construction:- Fairstitch Welt, Brass Wire  
Screwed & Double Welt Stitched

colour

- men's peel - Chocolate
- sizes 6 to 13
- Women's Gwydir - Tan
- sizes 4 to 10

- \* NATURAL RUBBER SOLE,
- \* LEATHER MID-SOLE & SOLE LAMINATED & BRASS WIRE SCREWED
- \* PORON PADDED FOOTBED & 3/4 LEATHER SOCK
- \* OAK TANNED BUTT LEATHER MOULDED INSOLE
- \* 60 & 20 NYLON ROT FREE THREAD USED IN ALL UPPER STITCHING

**WOMEN'S GWYDIR**

**MEN'S PEEL**

Reinforced Pull Tabs

Reinforced Side Seam With French Tape & Piping

Australian Bull Hide Leather Upper With 1.0mm Kangaroo Leather Lining

8mm Compressed Moulded Leather Heel Stiffener

Hardened Steel Shank

Reinforced Toe

Double Welt Stitching

Oak Tanned Butt Leather Insole & Mid-sole

Natural Rubber Heel Buttress Gang Nailed & Cemented with Extended Spur Rest



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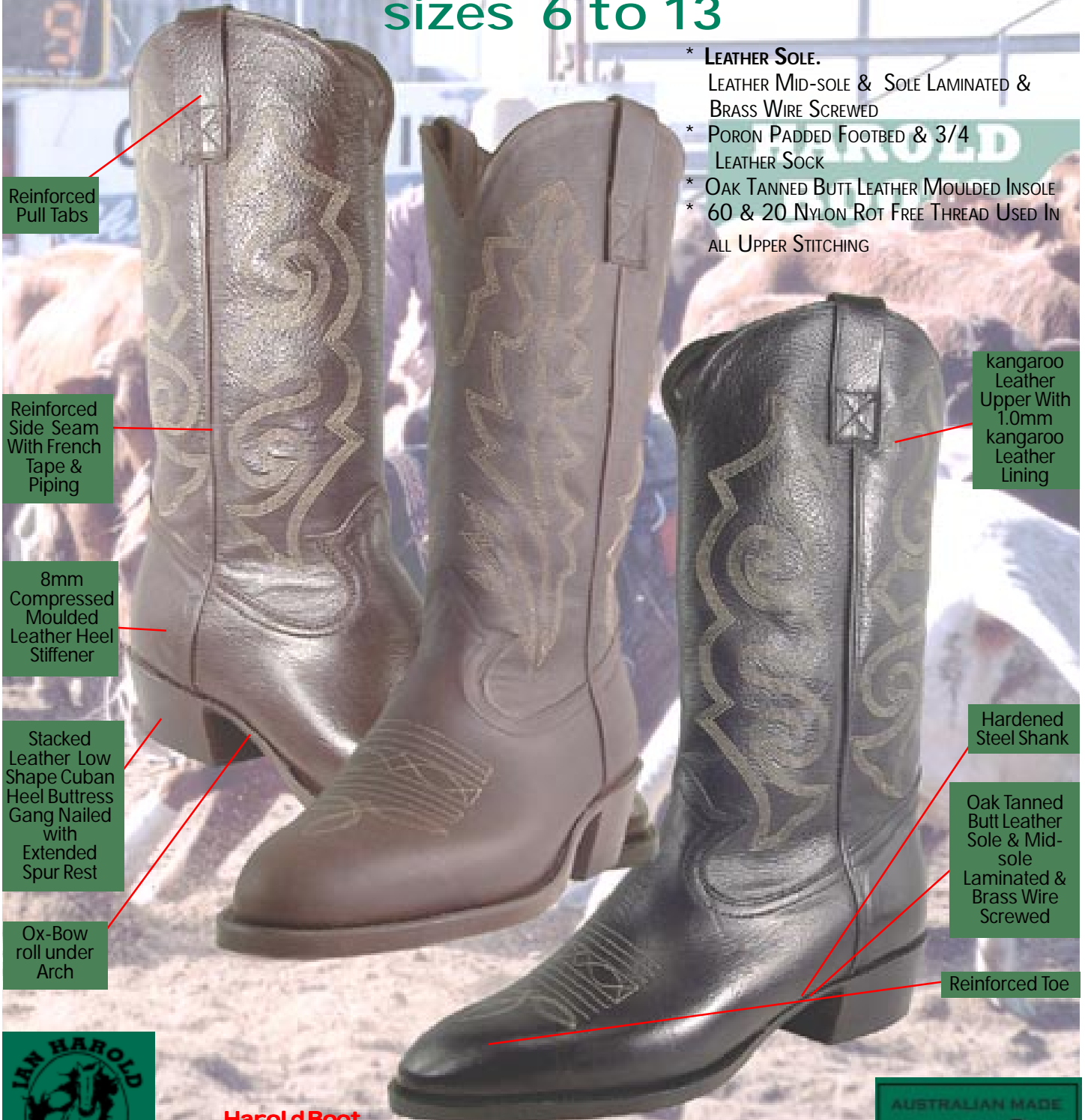




# Todd kangaroo leather

Construction:- Fairstitch Welt Brass Wire Screwed

colour - black, chocolate & Crazy sizes 6 to 13



- \* LEATHER SOLE. LEATHER MID-SOLE & SOLE LAMINATED & BRASS WIRE SCREWED
- \* PORON PADDED FOOTBED & 3/4 LEATHER SOCK
- \* OAK TANNED BUTT LEATHER MOULDED INSOLE
- \* 60 & 20 NYLON ROT FREE THREAD USED IN ALL UPPER STITCHING

Reinforced Pull Tabs

Reinforced Side Seam With French Tape & Piping

8mm Compressed Moulded Leather Heel Stiffener

Stacked Leather Low Shape Cuban Heel Buttress Gang Nailed with Extended Spur Rest

Ox-Bow roll under Arch

kangaroo Leather Upper With 1.0mm kangaroo Leather Lining

Hardened Steel Shank

Oak Tanned Butt Leather Sole & Mid-sole Laminated & Brass Wire Screwed

Reinforced Toe



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# womens diamantina kangaroo leather

Construction:- Fairstitch Welt Brass Wire Screwed

colour - black &  
Crazy roo  
sizes 4 to 10

- \* **LEATHER SOLE.**  
LEATHER MID-SOLE &  
SOLE LAMINATED &  
BRASS WIRE SCREWED
- \* **OX- BOW ROLL UNDER**  
ARCH TO SUIT OX-BOW  
IRONS
- \* **PORON PADDED**  
FOOTBED & 3/4  
LEATHER SOCK
- \* **OAK TANNED BUTT**  
LEATHER MOULDED  
INSOLE
- \* **60 & 20**  
NYLON ROT FREE  
THREAD USED IN ALL  
UPPER STITCHING

kangaroo  
Leather  
Upper With  
1.0mm  
kangaroo  
Leather  
Lining

Reinforced Toe

Oak Tanned  
Butt Leather  
Sole & Mid-  
sole  
Laminated &  
Brass Wire  
Screwed

Reinforced  
Pull Tabs

Reinforced  
Side Seam  
With French  
Tape &  
Piping

8mm  
Compressed  
Moulded  
Leather Heel  
Stiffener

Stacked  
Leather Low  
Shape Cuban  
Heel Buttress  
Gang Nailed  
with  
Extended  
Spur Rest

Ox-Bow  
roll under  
Arch

Hardened  
Steel Shank



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# womens archer

Construction:- Fairstitch Welt Brass Wire Screwed



Reinforced Pull Tabs

Reinforced Side Seam With French Tape & Piping

8mm Compressed Moulded Leather Heel Stiffener

Stacked Leather Low Shape Cuban Heel Buttress Gang Nailed with Spur Rest

Hardened Steel Shank

Sole Welt Stitched

- \* LEATHER SOLE. LEATHER MID-SOLE & SOLE LAMINATED & BRASS WIRE SCREWED
- \* PORON PADDED FOOTBED & 3/4 LEATHER SOCK
- \* OAK TANNED BUTT LEATHER MOULDED INSOLE
- \* 60 & 20 NYLON ROT FREE THREAD USED IN ALL UPPER STITCHING

2.4 mm Australian Bull Hide Leather Upper With 1.2mm Leather Lining

Reinforced Toe

Oak Tanned Butt Leather Sole & Mid-sole Laminated & Brass Wire Screwed



colour - Brumby  
sizes Womens 4 to 10  
Available Ex Stock

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# wil ton

## Construction:- Fairstitch Welt Brass Wire Screwed

- \* **LEATHER SOLE.**  
LEATHER MID-SOLE &  
SOLE LAMINATED &  
BRASS WIRE SCREWED
- \* **PORON PADDED**  
FOOTBED & 3/4  
LEATHER SOCK
- \* **OAK TANNED BUTT**  
LEATHER MOULDED  
INSOLE
- \* **60 & 20**  
NYLON ROT FREE  
THREAD USED IN ALL  
UPPER STITCHING

2.4 mm  
Australian Bull  
Hide Leather  
Upper With  
1.2mm Leather  
Lining

Reinforced Toe

Oak Tanned Butt  
Leather Sole &  
Mid-sole  
Laminated &  
Brass Wire  
Screwed

Reinforced  
Pull Tabs

Reinforced  
Side Seam  
With French  
Tape &  
Piping

8mm  
Compressed  
Moulded  
Leather Heel  
Stiffener

Stacked Leather  
Low Shape Cuban  
Heel Buttress  
Gang Nailed with  
Spur Rest

Hardened  
Steel Shank

Sole Welt Stitched



colour - Brumby  
sizes 6 to 13  
Available Ex Stock

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# wil dman

Construction:- Fairstitch Welt Brass Wire Screwed

col our - black / navy  
sizes 6 to 13

Reinforced Pull Tabs

Reinforced Side Seam With French Tape & Piping

Raw Hide Leather Cover and internal counter

8mm Compressed Moulded Leather Heel Stiffener

Stacked Leather Low Shape Cuban Heel Buttress Gang Nailed with Extended Spur Rest

Hardened Steel Shank

2.4 mm Australian Bull Hide Leather Upper With 1.2mm Leather Lining

- \* LEATHER SOLE. LEATHER MID-SOLE & SOLE LAMINATED & BRASS WIRE SCREWED
- \* PORON PADDED FOOTBED & 3/4 LEATHER SOCK
- \* OAK TANNED BUTT LEATHER MOULDED INSOLE
- \* 60 & 20 NYLON ROT FREE THREAD USED IN ALL UPPER STITCHING

Reinforced Toe

Oak Tanned Butt Leather Sole & Mid-sole Laminated & Brass Wire Screwed



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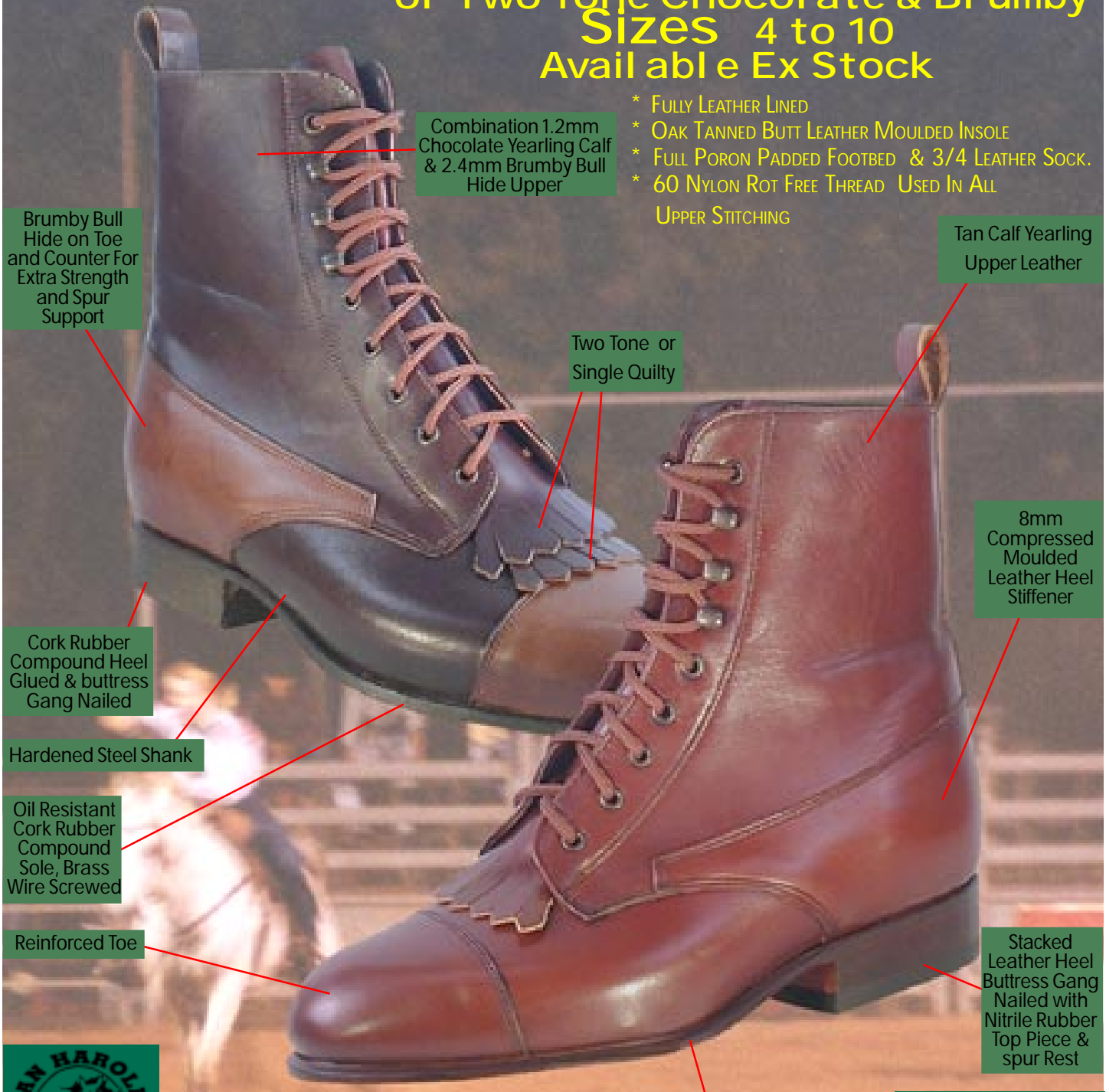
# womens Alick



**Construction:-Close Edge Trimmed & Brass Wire Screwed.**

**Colours. Tan Yearling calf or Two Tone Chocolate & Brumby**  
**SIZES 4 to 10**  
**Available Ex Stock**

- \* FULLY LEATHER LINED
- \* OAK TANNED BUTT LEATHER MOULDED INSOLE
- \* FULL PORON PADDED FOOTBED & 3/4 LEATHER SOCK.
- \* 60 NYLON ROT FREE THREAD USED IN ALL UPPER STITCHING



Combination 1.2mm Chocolate Yearling Calf & 2.4mm Brumby Bull Hide Upper

Brumby Bull Hide on Toe and Counter For Extra Strength and Spur Support

Tan Calf Yearling Upper Leather

Two Tone or Single Quilty

8mm Compressed Moulded Leather Heel Stiffener

Cork Rubber Compound Heel Glued & buttress Gang Nailed

Hardened Steel Shank

Oil Resistant Cork Rubber Compound Sole, Brass Wire Screwed

Reinforced Toe

Stacked Leather Heel Buttress Gang Nailed with Nitrile Rubber Top Piece & spur Rest

14 Iron Oak Tanned Butt Leather Sole Glued & Brass Wire Screwed



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# daly kangaroo leather womens lacer

Construction:- Fairstitch Welt Brass

Wire Screwed

colour - Black, Tan, Chocolate & crazy sizes 4 to 10

- \* CORK RUBBER SOLE. LEATHER MID-SOLE & SOLE LAMINATED & BRASS WIRE SCREWED
- \* PORON PADDED FOOTBED & 3/4 LEATHER SOCK
- \* OAK TANNED BUTT LEATHER MOULDED INSOLE
- \* 60 & 20 NYLON ROT FREE THREAD USED IN ALL UPPER STITCHING

Full Ankle Padding

Kangaroo Leather Upper & Lining

8mm Compressed Moulded Leather Heel Stiffener

Cork Rubber Compound Heel Laminated & Buttress Gang Nailed with Spur Rest

Cork Rubber Compound Sole & Leather Mid-sole Laminated & Brass Wire Screwed

Reinforced Laces

Removable Quilty

Reinforced Toe

Sole Welt Stitched

Hardened Steel Shank



Harold Boot Company Pty Ltd  
205 Gipps Street  
Abbotsford 3067  
Victoria Australia.

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Fax 03 9416 0830  
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# mckinlay



**Construction:- Fairstitch Welt Machine Sewn & Brass Wire Screwed**

**colours - brumby/ Chocolate**  
**SIZES 6 to 13**  
**Available Ex Stock**

padded collar

\* PORON PADDED FOOTBED & 3/4 LEATHER SOCK  
\* OAK TANNED BUTT LEATHER MOULDED INSOLE  
\* 60 NYLON ROT FREE THREAD USED IN ALL UPPER STITCHING

Strengthened Laces, Hooks & Eyelets

8mm Compressed Moulded Leather Heel Stiffener

Cork Rubber Compound Heel Glued & Buttress Gang Nailed with Spur Rest

2.4mm Australian Bull Hide & rhino Leather Upper with Full 1.2mm Leather Lining

Reinforced Toe

Oil Resistant Cork Rubber Compound Sole, Welt Stitched & Brass Wire Screwed

Hardened Steel Shank

Oak Tanned Butt Leather Mid-sole Laminated & Blake Stitched

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# thomson

**Construction:- Fairstitch Welt Machine Sewn & Brass Wire Screwed**

- \* PORON PADDED FOOTBED & 3/4 LEATHER SOCK
- \* OAK TANNED BUTT LEATHER MOULDED INSOLE
- \* 60 NYLON ROT FREE THREAD USED IN ALL UPPER STITCHING

Strengthened Laces, Hooks & Eyelets

padded collar

2.4mm Australian Bull Hide Leather Upper with Full 1.2mm Leather Lining

Reinforced Toe

Oil Resistant Cork Rubber Compound Sole, Welt Stitched & Brass Wire Screwed

Soles Welt Stitched

Oak Tanned Butt Leather Mid-sole Laminated &

Hardened Steel Shank

Cork Rubber Compound Heel Glued & Buttress Gang Nailed with Spur Rest

8mm Compressed Moulded Leather Heel Stiffener

**colour - brumby**  
**SIZES 4 to 13**  
**Available Ex Stock**

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# gaiters

with full leather lining &  
full length elastic gusset  
both sides of zip



## colours

Black & chestnut



Australian Yearling calf  
Leather  
Upper

Reinforced  
Hold Down  
Elastic Strap

Reinforced  
Press Stud  
Strap

Reinforced  
Rear Zipper  
With Covered  
Elastic  
Adjustment  
Full Length of  
Zip

## size chart

LENGTH	CALF SIZE	LENGTH	CALF SIZE	LENGTH	CALF SIZE
14	13	15	14	16	14
14	14	15	15	16	15
15	13	15	16	16	16



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# pol ocrosse

Construction:- Fairstitch Welt Brass Wire Screwed

- \* LEATHER SOLE.  
LEATHER MID-SOLE &  
SOLE LAMINATED &  
BRASS WIRE SCREWED
- \* PORON PADDED  
FOOTBED & 3/4  
LEATHER SOCK
- \* OAK TANNED BUTT  
LEATHER MOULDED  
INSOLE
- \* 60 & 20 NYLON ROT  
FREE THREAD USED IN  
ALL UPPER STITCHING

Shaft Shaped to Fit Under  
Inside Knee Joint

Reinforced  
Side Seam  
With French  
Tape

Double  
Woven  
Internal  
Pull Tabs

8mm  
Compressed  
Moulded  
Leather Heel  
Stiffener

2.4mm Australian  
Bull Hide Leather  
Upper with Full  
1.2mm Leather  
Lining

Stacked  
Leather Heel  
Buttress  
Gang Nailed  
with Nitrile  
Rubber Top  
Piece & Spur  
Rest

Hardened  
Steel Shank

Reinforced Toe

Oak Tanned Butt  
Leather Sole  
& Mid-Sole  
Laminated & Brass  
Wire Screwed

Sole Welt Stitched

colour - Chestnut  
sizes 4 to 13  
Available Ex Stock



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# pol o boot

Construction:- Fairstitch Welt Brass Wire Screwed

- \* LEATHER SOLE.  
LEATHER MID-SOLE &  
SOLE LAMINATED &  
BRASS WIRE SCREWED
- \* PORON PADDED  
FOOTBED & 3/4  
LEATHER SOCK
- \* OAK TANNED BUTT  
LEATHER MOULDED  
INSOLE
- \* 60& 40 NYLON ROT  
FREE THREAD USED IN  
ALL UPPER STITCHING



Reinforced  
Buckle Strap

Solid Welded  
Brass Buckle

8mm  
Compressed  
Moulded  
Leather Heel  
Stiffener

Stacked  
Leather Heel  
Buttress  
Gang Nailed  
with Nitrile  
Rubber Top  
Piece & Spur  
Rest

Hardened  
Steel Shank

Oak Tanned Butt  
Leather Sole  
& Mid-Sole  
Laminated & Brass  
Wire Screwed

Sole Welt Stitched

No 12 Brass Reinforced Zip  
with Stop Strap at Bottom

2.4mm Australian  
Bull Hide Leather  
Upper with Full  
1.2mm Leather  
Lining

Blocked & Shaped Arch  
Protective Strap

Reinforced Toe

col our - Tan MacCartney  
s i z e s 4 to 13  
A v a i l a b l e E x S t o c k



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# Harold Boot Company

## CONSTRUCTION ANALYSIS

### 1. FAIRSTITCH WELT.

**Product - Grazier, Eyre**

One piece leather upper cement lasted to butt leather insole which has poron laminated to it for extra comfort.

Cork filling applied and forged (hardened and moulded) steel shank attached.

Oak tanned butt leather mid-sole laminated to base of boot.

Mid-Sole blake stitched (internally sewn) to base of boot right through to leather insole.

Oak tanned butt leather sole laminated to leather mid-sole.

Mid-sole and sole welt stitched (for extra strength and durability) into channel in sole which is then closed over stitching for protection.

Heel is then laminated to the sole and internally nailed using hardened buttress cling nails.

### 2. FAIRSTITCH WELT BRASS WIRE SCREWED.(leather sole)

**Product – Archer, Armitage, Diamantina, Eventing, Hunter (tan), Mackenzie (leather sole), Polo Boot, Polocrosse, Todd, Wildman, Wilton.**

Leather upper cement lasted to leather insole which is laminated which has poron laminated to it for extra comfort..

Cork filling applied and forged steel shank (hardened and moulded) attached.

Oak tanned butt leather mid-sole laminated to base of boot.

Mid-Sole blake stitched (internally sewn) to base of boot right through to leather insole.

Sole is then laminated to the base of the boot.

Both mid-sole and sole brass wire screwed to leather insole.

Mid-sole and sole outsole welt stitched (for extra strength and durability) into channel in sole which is then closed over stitching for protection.

Heel is then laminated to the sole and internally nailed using hardened buttress cling nails.

### **3. FAIRSTITCH WELT MACHINE SEWN & BRASS WIRE SCREWED ( cork sole)**

**Product –, Barwon, Daly, Fitzroy, Gardener, Grazier(cork Sole), Hunter (brumby), , Lachlan, Mackenzie, McKinley, Mitchell, Pagan, Roper, Thomson**

One piece leather upper cement lasted to butt leather insole which has poron laminated to it for extra comfort.

Cork filling applied and forged steel shank (hardened and moulded) attached.

Oak tanned butt leather mid-sole laminated to base of boot.

Mid-Sole blake stitched (internally sewn) to base of boot right through to leather insole.

Cork Rubber sole is then attached to the leather mid-sole.

Both mid-sole and sole brass wire screwed to base of boot through to leather insole.

Mid-sole and sole welt stitched (for extra strength and durability)

Heel is then laminated to the sole and internally nailed using hardened buttress cling nails.

### **4 CLOSE EDGE TRIMMED AND BRASS WIRE SCREWED.**

**Products. Alick, Bronco,**

Leather upper cement lasted to leather insole which is laminated which has poron laminated to it for extra comfort..

Cork filling applied and forged steel shank (hardened and moulded) attached.

Oak tanned butt leather sole laminated to base of boot.

Sole is then screwed with brass wire to base of boot through to the insole.

Heel is then laminated to the sole and internally nailed using hardened buttress cling nails.

# Cut Away Showing Construction System of Harold Boots

